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Reprint

RBEM651V3000121
Job Sheet 181890



005961

Part No: RBEM651V3000121

Job Qty: 2 ea

Part Name: Front Shaft Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000121 Rev. 2 IPP Rev. A 18.06.28 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Small Fab-4		<i>MLC</i>
100	Small Fab	2 pcs	10/11/18	10/11/18	0.00	0.20	Small Fab-9		<i>MLC</i>
110	QC	2 pcs	10/11/18	10/11/18	0.00	0.00	QC5		<i>SB</i>
130	Packaging	2 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3-2		<i>MLC</i>
140	QC21-FG	2 Ea	10/11/18	10/11/18	0.00	0.00	QC21		<i>DAS</i>

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Identify and Stock

21 OCT 17 2018
9-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
54 93800A400	Hex Nut, Nylon, M3 x 0.5	4 Ea (2 ea)	90-Start up Operation	<i>5093348</i>
6A RBEM651V3000121-1	Collar	4 Ea (2 ea)	90-Start up Operation	<i>5115412</i>
6A RBEM651V3000121-13	Bottom Felt	4 Ea (2 ea)	90-Start up Operation	<i>5118272</i>
6A RBEM651V3000121-15	Top Felt	4 Ea (2 ea)	90-Start up Operation	<i>5118262</i>
136A RBEM651V3000121-7	Velcro Strap	2 Ea (1 ea)	90-Start up Operation	<i>5109417</i>
36 SXHM3L12A	Hex Head Cap Screw, Nylon, M3 x 0.5 x 12mm	4 Ea (2 ea)	90-Start up Operation	<i>5093919</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	93800A400	4	100	0
	RBEM651V3000121-1	4	12	0
	RBEM651V3000121-13	4	4	0
	RBEM651V3000121-15	4	4	0
	RBEM651V3000121-7	2	5	0
	SXHM3L12A	4	50	0

Part Specifications

Specifications could not be found.



Container No: S119238



Part: RBEM651V3000121

Job No: 181890

Serial No/Batch: S119238

Revision: 2

Inspector:

Exp Date:

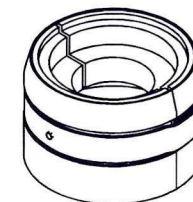
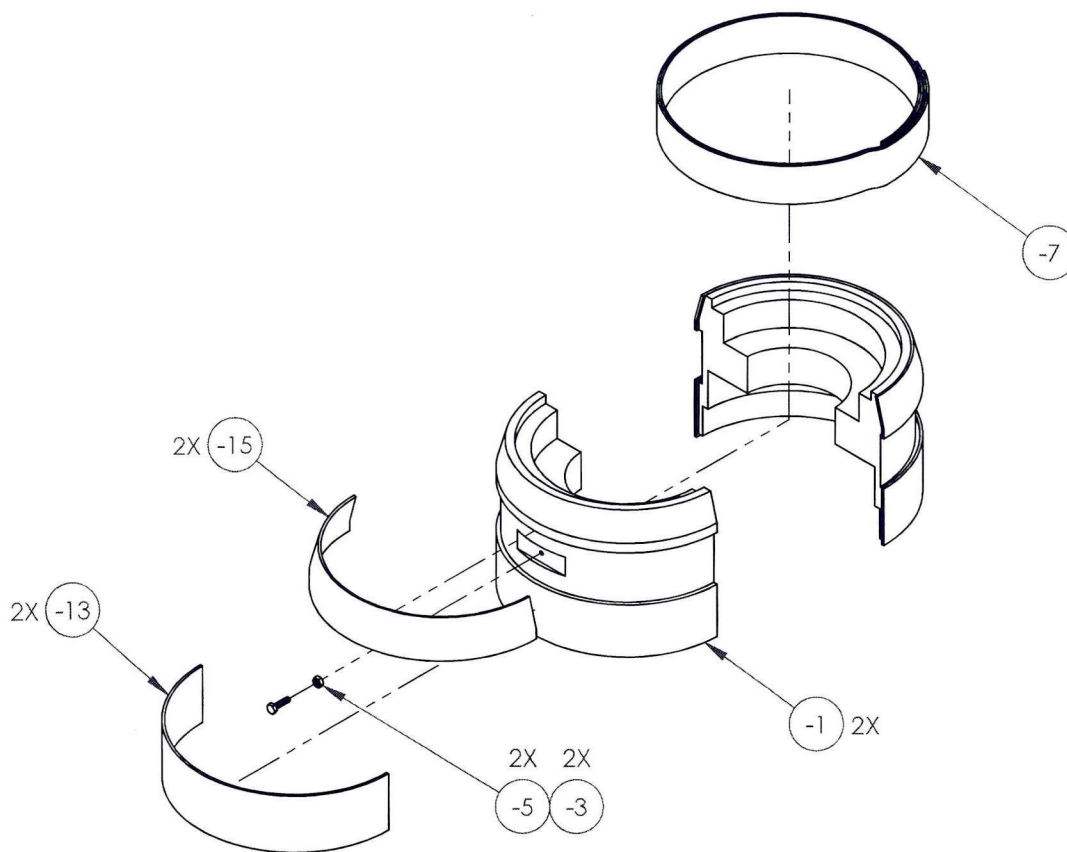
Instructions:

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www.dartaerospace.com

Date: 10/17/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/27/2016	SM	JAG
2	16-0209	-1 CH'D DIM'S WAS .017 ±.010 IS (.063), WAS 2.81 IS 2.76, WAS 2.61 IS 2.56, WAS M3X0.5 -6H ▽.24 IS M3X0.5 -6H ▽.24. -9 CH'D DIM WAS 1.00 IS (1.00).	11/2/2016	RJC	JAG



NOTES:

1. REF. AIRBUS T/N: M651V3000121.
2. USED IN KIT RBEM651V3000102.

DART AEROSPACE																				
TITLE FRONT SHAFT PROTECTOR																				
DWG NO. RBEM651V3000121	REV 2																			
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/ </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: MACKOVJAK</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>H175</td> </tr> <tr> <td>SCALE 1:4</td> <td>DATE 4/21/2016</td> </tr> <tr> <td colspan="2">SHEET 1 OF 7</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	HEAT TREAT	FINISH	SPEC	DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY	OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	H175	SCALE 1:4	DATE 4/21/2016	SHEET 1 OF 7	
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SCALE 1:4	DATE 4/21/2016																			
SHEET 1 OF 7																				

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	COLLAR	DELRI/ACETRON GP	WHITE	2
		B/O	-3	2	HEX HEAD CAP SCREW	NYLON	M3 x 0.5 x 12mm (ESSENTIA COMPONENTS # SXHM3L12A)	1
		B/O	-5	2	HEX NUT	NYLON	M3 x 0.5 (MCMaster-CARR # 93800A400)	1
	X		-7	1	VELCRO STRAP			3
	1	B/O	-9		VELCRO, LOOP	VELCRO	1" LOOP VELCRO, BLACK (MCMaster-CARR # 9489K501) MOD.	4
	1	B/O	-11		VELCRO, HOOK	VELCRO	1" HOOK VELCRO, BLACK (MCMaster-CARR # 9489K306) MOD.	5
		B/O	-13	2	BOTTOM FELT	FELT	1.5 X 1/16 ADHESIVE FELT STRIP (MCMaster-CARR # 5051K481) MOD.	6
		B/O	-15	2	TOP FELT	FELT	1 X 1/16 ADHESIVE FELT STRIP (MCMaster-CARR # 5051K431) MOD.	7
	ASSY -7							